




InvisiMount® Components

InvisiMount Components Tool and Torque Values Job Aid

Component	Picture	Tool and Torque
L-foot		<p>For the nuts that fit onto the t-bolts which slide into the side channel:</p> <ul style="list-style-type: none"> 15 mm deep socket 266 +20/-0 in-lb
End clamp		<ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb
Mid clamp		<ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb
Splice screw		<ul style="list-style-type: none"> 10 mm deep socket 40 +5/-0 in-lb
Rail-attached grounding junction box		<ul style="list-style-type: none"> Locknut 80 in-lb Compression nut until bottoms out Lid screws 50 in-lb <p>Lay-in lug wire terminal:</p> <ul style="list-style-type: none"> 18–10 AWG 35 in-lb 8 AWG 40 in-lb 6–4 AWG 45 in-lb
Row-to-row (R2R) grounding clip		<ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb
Breakers/Lugs		<ul style="list-style-type: none"> As per manufacturer's specifications
PVS6 CT Terminals (Consumption & Production)		<ul style="list-style-type: none"> Flathead torque screwdriver 4.4 – 5.3 in-lb