
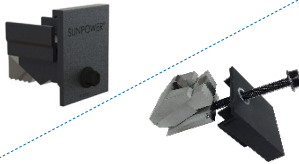









InvisiMount® Components

InvisiMount Components Tool and Torque Values Job Aid

Component	Picture	Tool and Torque
L-foot		For the nuts that fit onto the t-bolts which slide into the side channel: <ul style="list-style-type: none"> 15 mm deep socket 266 +20/-0 in-lb
End clamp (Classic + Universal)		<ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb
Mid clamp (Classic + Universal)		<ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb
Splice screw		<ul style="list-style-type: none"> 10 mm deep socket 40 +5/-0 in-lb
Ground lug assembly		For M6 bolt: <ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb For lug screw: <ul style="list-style-type: none"> 1/2" socket 35 +5/-0 in-lb
Rail-mounted J-box		For cover screws: <ul style="list-style-type: none"> #2 square-drive torque screwdriver 16 in-lb
Row-to-row (R2R) grounding clip		<ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb
Breakers/Lugs		<ul style="list-style-type: none"> As per manufacturer's specifications
PVS6 CT Terminals (Consumption & Production)		<ul style="list-style-type: none"> Flathead torque screwdriver 4.4 – 5.3 in-lb